

**ABSTRACT**

A coextruded, heat-sealable film structure includes a core layer of a thermoplastic polymer having a first side and a second side. A functional layer which is printable, sealable, or can be laminated or is treatable for printing, sealing, or laminating is on the first side of the core layer. A heat-sealable layer is on the second side of the core layer. The heat-sealable layer is composed of a thermoplastic polymer and an amount of a slip system, based upon the entire weight of the heat-sealable layer, sufficient to reduce the coefficient of friction and improve the slip performance of the film structure. The slip system is composed of a silicone gum and at least one antiblocking agent. The film structure exhibits the desirable combination of improved converting performance and excellent machinability performance.